

Characterization of Tifton 85 bermudagrass haylage with different layers of polyethylene film and storage time

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Submitted Aug 14, 2017; Revised Nov 30, 2017;
Accepted Feb 8, 2018

Objective: The objective was to characterize the fermentative and microbiological profile of Tifton 85 bermudagrass haylage with different layers of polyethylene film and storage time.

Methods: The experimental design consisted of a randomized block design with four and six wrapping layers (100 and 150 microns in total, respectively) allocated in the main plots, through repeated measures analysis (30, 60, and 90 days of storage) with four replicates.

Results: The storage time and number of wrapping layers did not show changes in the population of *Clostridium* and lactic acid bacteria. A decrease was observed in the enterobacteria population with an increase in the storage period in the two wrapping layers studied. Upon opening of the haylage at 30 days, the population of *Bacillus* was lower in haylages made with six layers of wrapping (3.63 log colony forming units/g). No growth of *Listeria* sp. or *Salmonella* sp. was observed during the experimental period. The fungal genera with a greater occurrence were *Penicillium* sp. and *Fusarium* sp. The following mycotoxins were not detected: ochratoxin A, fumonisins, and zearalenone. Relative to the organic butyric, propionic, and acetic acids, the haylages presented a low concentration of lactic acid; this may have prevented a drop in the pH, which was high when the silos were opened (5.4). The levels of ammoniacal nitrogen and soluble carbohydrates presented no variation among the number of wrapping layers, with an overall average of 35.55 and 38.04 g/kg.

Conclusion: Tifton 85 bermudagrass haylage wrapped with four and six layers presented adequate fermentation and microbiological characteristics in the evaluated periods.

Keywords: *Cynodon*; Dehydration; Fermentation; Forage; Microorganisms

INTRODUCTION

The principle of forage conservation through haylage is based on anaerobic fermentation, aiming to provide sufficient amounts of lactic acid to promote a drop in pH and inhibit undesirable microorganisms, while also aiming to conserve the nutritional value and characteristics of the food as close as possible to the original forage. However, for these conditions to be achieved, the forage must have adequate amounts of fermentable substrate, relatively low buffer capacity (BC), and dry matter (DM) content above 300 g/kg [1].

However, tropical forages present unfavorable intrinsic characteristics in the stages of growth in which they present good nutritional value [2], putting the conservation process at risk due to the occurrence of undesirable secondary fermentations. Optionally, to circumvent low DM content, pre-drying or wilting of the material to be ensiled provides an excellent technological alternative for improving the fermentation pattern of the tropical forage haylages.

Haylage formed into polyethylene film-coated cylindrical bales is packed with a higher

concentration of DM [3], stored with a lower bulk density [4], and has a larger surface area in contact with the plastic film compared to conventional silage [5]. Therefore, this haylage is more susceptible to air penetration because the physical properties of the polyethylene films can be altered during the storage period, affecting the permeability of gases due to excessive exposure to high ambient temperature and solar radiation [6]. Thus, the number of layers of the plastic film used in the silo sealing is critical to prevent oxygen penetration into the ensiled material and thus control the growth of microorganisms that cause deterioration of the haylages.

In the silage process, the prolongation of storage time can influence the nutritive value and the fermentation profile of the silages. In tropical conditions, the conservation time of forages in the form of haylage is shorter and the preserved roughage source loses stability at approximately 60 days of storage. With this purpose, the study meets one of the producers' demands: to understand the mechanisms that cause this roughage source in the form of haylage to have poorer stability when conserved.

The objective of this study was to characterize the fermentative and microbiological profile of Tifton 85 bermudagrass haylage with different layers of polyethylene film and storage time.

MATERIALS AND METHODS

Location

The experiment was conducted at a *Cynodon* sp. cv. Tifton 85 pre-drying production site, located in the municipality of Marechal Cândido Rondon, PR, Brazil, at the following geographical coordinates: latitude 24° 33' 40" S, longitude 54° 04' 12" W, and altitude 420 m. The local climate, classified according to Köppen, is of type Cfa, subtropical, with rains well distributed throughout the year and hot summers. During the experimental period, the accumulated rainfall was 202.2 mm, and the mean temperatures were a minimum of 21.3°C, maximum of 28.4°C, and mean of 25.2°C.

Experimental area

The soil is classified as Oxisol Ustox Eutruxox [7] of clayey texture (554.80 g/kg clay, 359.08 g/kg silt and 58.82 g/kg sand) and presented the following chemical characteristics: pH (CaCl₂) 5.24, P (Mehlich) 33.72 mg/dm³, K (Mehlich) 0.11 cmol_c/dm³, Ca²⁺ (KCl 1 mol/L) 5.88 cmol_c/dm³, Mg²⁺ (KCl 1 mol/L) 1.91 cmol_c/dm³, Al³⁺ (KCl 1 mol/L) 0.60 cmol_c/dm³, H+Al (Ca acetate 0.5 mol/L) 4.65 cmol_c/dm³, SB 7.89 cmol_c/dm³, CEC 12.54 cmol_c/dm³, V 63%, organic matter 23.10 g/dm³, Cu 26.87 mg/dm³, Zn 30.06 mg/dm³, Mn 87.77 mg/dm³, and Fe 21.60 mg/dm³.

The area used for forage harvesting and haylage preparation was established in 2006 with Tifton 85 bermudagrass

and periodically receives pig biofertilizer as the sole source of fertilizer from a Canadian model biodigester; according to Normative Instruction No. 17 of June 18, 2014, the use of bio-stabilized manure, that is, manure that has undergone anaerobic fermentation in biodigesters, is allowed.

The biofertilizer is applied to the surface of the forage area by spraying, with equipment coupled to the tractor, on the 7th and 14th days of regrowth of the forage, with an average of 60 m³/ha biofertilizer/application. The biofertilizer presented the following composition: 1.17 g/kg N, 0.27 mg/kg K, 0.40 mg/kg Ca, 0.06 mg/kg Mg, 1.68 mg/kg Cu, 0.65 mg/kg Zn, 0.24 mg/kg Mn, 1.50 mg/kg Fe, and 0.02 mg/kg P.

Silage and storage

The Tifton 85 bermudagrass was cut on 17 Nov. 2014, at 03:30 pm, when the forage was physiologically equivalent to 35 days of growth and had a DM content of 296.00 g/kg. The bermudagrass was harvested with a finger-type mower conditioner, adjusted to a cutting height 5 cm from the ground.

The material was submitted to wilting to obtain increased DM contents in silage. After 17 hours and 30 minutes of weather exposure, when the forages reached 540.15 g/kg DM (18 Nov 2014, at 11:00 am), the forage was wrapped in the form of rolls (400 kg each) approximately 100 cm in height and 150 cm in diameter using a baler. Soon after, the rolls were automatically wrapped with four and six overlapping layers of milky-white stretch polyethylene film, 25 µm thick and totaling 100 µm and 150 µm for four and six layers, respectively.

Commercial inoculant (BactoSilo AMS, Cambé, PR, Brazil), comprising *Lactobacillus buchneri* and *Propionibacterium acidipropionici* at concentrations of approximately 20×10⁹ and 30×10⁹ colony forming units (CFU)/g, respectively, was added to the forage at baling through a container coupled to the baler. The application of the inoculant was performed according to the manufacturer's recommendations. The haylage rolls were stored under field conditions exposed to the weather. After each storage period, the silos were opened, and samples were aseptically collected for the microbiological and fermentative analyses.

Parameters analyzed

The populations of microorganisms were determined in duplicate by means of crop techniques according to Silva et al [8], using the following media: Lactobacillus MRS Broth for counting lactic acid bacteria (LAB), with the plates incubated at 30°C for 48 hours; Violet Red Bile Agar for counting enterobacteria, with the plates maintained and incubated at 36°C for 24 hours; and Reinforced Clostridial Agar for *Clostridium* counting, with the plates incubated for 24 hours in a greenhouse with carbon dioxide system at 36°C. The isolation of *Bacillus* was performed according to Speck [9], using nutrient agar medium and incubation of the plates for 72 hours in an

oven at 30°C. Microbiological analyses of *Listeria* sp. and *Salmonella* sp. were based on Normative Instruction No. 62, of August 26, 2003, of the Ministry of Agriculture, Livestock and Supply - MAPA.

For an evaluation of fungi and yeast, the diluted extracts were seeded on plates containing Potato Dextrose Agar medium and incubated at room temperature for seven days. From observation made with a stereoscopic microscope (magnifying glass), slides of the fungal structures were prepared. These structures were transferred using a needle to a microscope slide with lactophenol cotton blue dye, covered with cover slip, enamel-sealed, and observed under an optical microscope to identify the genus of the fungi from the morphological characteristics observed [10].

After the incubation of the bacteria and fungi, the colonies were counted using a Quebec colony counter, and the plaques that presented among 30 and 300 CFU per Petri dish were counted, with the results expressed in log of CFU/g.

The mycotoxicological analyses were performed at the Laboratory of Mycotoxicological Analyses (LAMIC), of the Federal University of Santa Maria (UFSM), Santa Maria/RS, Brazil. The concentrations of zearalenone (ZEA), ochratoxin A (OTA), and fumonisins (FB1 and FB2) were determined. The analyses were performed by high-performance liquid chromatography (HPLC) methods using an Agilent 1200 series HPLC system and liquid chromatography–mass spectrometry (LC-MS/MS) using an API 5000 LC/MS/MS system.

For the evaluation of the fermentative process, the following was determined: the soluble carbohydrate contents, according to Johnson et al [11] the BC and ammoniacal nitrogen, according to Bolsen et al [12]; and the pH, according to Cherney and Cherney [13]. The fermentation capacity (FC) of the ensiled material was calculated according to the equation proposed by Weissbach and Honing [14]: $FC = DM + 8 (SC/BC)$, where DM is expressed as %, soluble carbohydrates (SCs) are expressed as % of DM, and BC is expressed in e.mg HCl/100 g of DM.

For the determination of the organic acids (lactic, acetic, propionic, and butyric) in the haylage, 1.5 g of the sample was macerated in a porcelain mortar with pestle and liquid nitrogen. The resulting macerate was diluted with 13.5 mL of deionized water purified in a Milli-Q system and then centrifuged at 12,000 rpm for 10 minutes at 15°C. The supernatant was removed, filtered on a membrane of nitrate-cellulose (0.45 µm and 0.20 µm pore) and subjected to chromatographic analysis by HPLC. The equipment consisted of an autosampler (LKB model 2157, Uppsala, Sweden), HPLC-pump (LKB model 2150, Sweden), and a cation exchange resin column (Aminex HPX-87H, 300×7.8 mm, Bio-Rad, Hercules, CA, USA). The mobile phase consisted of H₂SO₄ and was eluted at a flow rate of 0.6 mL/min at 40°C.

Statistical analysis

The data were analyzed in a randomized block design, with repeated measures. A mixed model with the fixed effect of the wrapping layers (1DF), silo-opening days (2DF), and their interactions (2DF), and the random effect of the bags inside the wrapping (12DF) with the MIXED procedure of SAS University Edition were used. Among all the error structures investigated, the first-order autoregressive structure AR (1) was the best according to the Bayesian information criterion. In all analyses, significance was defined as $p \leq 0.05$. In the counting and identification of the yeast and fungi genera, the means were calculated, and these were submitted to the descriptive analysis of the data by means of graphs.

RESULTS AND DISCUSSION

The microbiological population and fermentation profile of Tifton 85 bermudagrass before ensiling are shown in Table 1.

The levels of ammoniacal nitrogen (total NH₃/N) were not affected ($p > 0.05$) by the number of wrapping layers (Table 2). In haylages made with four and six wrapping layers, a difference ($p < 0.05$) was observed in the total NH₃/N content among the storage times, but all values were within an adequate range to allow satisfactory fermentation and to prevent undesirable fermentation, which occurs in ensiled forages with total NH₃/N contents above 150.0 g/kg [1]. Lower levels of ammoniacal nitrogen indicate a lower proteolysis intensity during the fermentation process of the silages due to the lower performance of clostridial bacteria and, consequently, the lower production of butyric acid [1].

In the present study, the inclusion of the commercial inoculant in the Tifton 85 bermudagrass haylage was aimed at increasing the population of lactic acid bacteria to improve the fermentation pattern and the aerobic stability of silage in all treatments, because according to McDonald et al [1], the original count of epiphytic lactic bacteria in forage is a factor to be considered for addition of inoculant in the silage, because

Table 1. Microbiological population and fermentation profile of Tifton 85 bermudagrass before ensiling

Variable	
<i>Bacillus</i> (log CFU/g)	3.63
<i>Clostridium</i> (log CFU/g)	4.40
Enterobacteria (log CFU/g)	4.05
Lactic acid bacteria (log CFU/g)	3.97
Total fungi (log CFU/g)	0.83
Fermentation capacity (g/kg)	37.03
Buffer capacity (meq NaOH/100 g of DM)	16.22
Soluble carbohydrates (g/kg)	43.78
Ammoniacal nitrogen (g/kg)	3.44
pH	5.14

CFU, colony forming units; DM, dry matter.

Table 2. Ammonia nitrogen, soluble carbohydrates, and pH in Tifton 85 bermudagrass haylage wrapped with different layers of polyethylene film at 30, 60, and 90 days of storage

Items	30 days	60 days	90 days
Ammonia nitrogen (g/kg)			
4 layers	30.75 ^{ab}	43.17 ^{aA}	39.25 ^{aAB}
6 layers	27.99 ^{ab}	38.13 ^{aA}	34.05 ^{aAB}
SEM			
Wrapped		2.2773	
Storage period		2.5394	
Wrapped × storage period		3.5913	
Soluble carbohydrates (g/kg)			
4 layers	42.83 ^{aA}	39.09 ^{aAB}	32.29 ^{aB}
6 layers	43.81 ^{aA}	36.72 ^{aAB}	33.57 ^{aB}
SEM			
Wrapped		1.5080	
Storage period		2.0697	
Wrapped × storage period		2.9269	
pH			
4 layers	5.76 ^{aA}	6.03 ^{aA}	4.88 ^{aB}
6 layers	5.69 ^{aA}	5.58 ^{aA}	5.04 ^{aB}
SEM			
Wrapped		0.0521	
Storage period		0.0658	
Wrapped × storage period		0.0931	

SEM, standard error of the mean.

^{a,b} Mean with different superscript within a column differ at $p < 0.05$.

^{AB} Mean with different superscript within a row differ at $p < 0.05$.

in tropical forages, these microorganisms are about 1,000 times less abundant than fungi and enterobacteria. However, the low levels of soluble carbohydrates present in the plant may have compromised the effective action of the inoculant, reducing the production and multiplication of lactic acid bacteria, responsible for stabilizing the pH of the silo and inhibiting undesirable microorganisms. In a future study, a source of soluble carbohydrates should be added to the fodder along with the inoculant, for a more effective action.

The levels of SCs (CHOs) differed ($p < 0.05$) among the storage times in the haylages made with four and six layers of wrapping and were below the appropriate levels (80 to 100 g/kg) recommended by McDonald et al [1] for good fermentation. Adequate levels of SCs in haylages favor the establishment and growth of lactic-acid-producing bacteria, which promote the reduction of pH and the conservation of the ensiled material. According to Neres et al [15], tropical bermudagrass silages present low soluble carbohydrate concentrations among 20 and 50 g/kg, corroborating the results of the present study.

The FC of Tifton 85 bermudagrass one day before ensilage (37.03 g/kg) shows a high potential for forage ensilability, because according to Coan et al [16] FC values greater than 35 g/kg guarantee that fermentation is adequate to obtain lactic silage. Relative to the BC of the forage one day before ensilage, the mean values obtained (16.22 meq NaOH/100 g of DM)

were low, contradicting the assertion that perennial bermudagrasses have a high buffering capacity [17], which allows the bermudagrasses to resist a change in pH.

At the opening of the silos, the pH values differed ($p < 0.05$) among the storage periods and wrapping layers at 60 days of ensilage. The values obtained exceeded the upper limit (4.2) suggested by McDonald et al [1] as favorable for the adequate conservation of food in the form of silages. High forage moisture at ensilage (540.15 g/kg DM) and low levels of fermentable carbohydrates may have contributed to high pH values. The data obtained corroborate those of Coblenz et al [3] who evaluated the involvement of haylage alfalfa bales with stretch film with and without an oxygen barrier and obtained pH mean values (5.76) unfavorable for forage conservation.

A significant decrease was observed in the enterobacteria population ($p < 0.05$) with an increase in the storage period in both treatments (Table 3), due to the reduction of pH during the storage period because the development of these microorganisms is inhibited at a pH below 4.5 [18]. Similar behavior was observed by Li and Nishino [19], who quantified a population of enterobacteria of 10^5 and 10^7 log CFU/g in ryegrass and *Panicum maximum* haylage, respectively, up to the 28th day of storage, whereas the population at 56 and 120 days of storage was below the detectable level (10^2 log CFU/g) due to the reduction in the pH in the preserved roughages. The development of enterobacteria is undesirable in silages due to the degradation of the proteins by these microorganisms; this degradation causes a reduction in the nutritive value in the roughage and in the production of amines and branched fatty acids, which negatively affect the palatability of the silage [20].

The *Bacillus* population showed an interaction among the number of wrapping layers and storage time, with a lower ($p < 0.05$) *Bacillus* count in haylage with six layers of wrapping at 30 days of storage. The occurrence of *Bacillus* spores in silages due to land contamination and/or the use of manure as fertilizer in the crop [21] is a concern to milk producers, because these spores can survive pasteurization, and some strains are capable of germination and growth under refrigerated conditions in pasteurized milk [22].

The development of *Clostridium* and LAB did not show variations among treatments ($p > 0.05$), with an overall mean of 5.93 and 6.01 log CFU/g, respectively. According to Ni et al [23], lactic acid bacteria are responsible for acidification of silage to the extent that undesirable microorganisms are not able to survive, resulting in stable roughages with low pH. However, in the present study, the LAB population was lower than the minimum limit (10^8 CFU/g) desirable for an appropriate fermentation of the silages [24] consequently influencing the high values of pH during the storage of the roughages.

Neres et al [25], did not observe the development of enterobacteria in Tifton 85 bermudagrass silage that were ensiled in poly (vinyl chloride) experimental silos after 30 days of stor-

Table 3. Population of bacteria (log CFU/g) in Tifton 85 bermudagrass haylage wrapped with different layers of polyethylene film at 30, 60, and 90 days of storage

Items	30 days	60 days	90 days	30 days	60 days	90 days
	Enterobacteria			<i>Bacillus</i>		
4 layers	3.92 ^{aA}	3.30 ^{aB}	2.01 ^{aC}	5.08 ^{aA}	4.27 ^{aA}	4.61 ^{aA}
6 layers	3.70 ^{aA}	3.44 ^{aA}	2.01 ^{aB}	3.63 ^{bB}	5.03 ^{aA}	4.90 ^{aA}
SEM						
Wrapped		0.0701			0.1910	
Storage period		0.0902			0.2322	
Wrapped × storage period		0.1276			0.3284	
	<i>Clostridium</i>			Lactic acid bacteria		
4 layers	6.21 ^{aA}	5.82 ^{aA}	5.95 ^{aA}	6.43 ^{aA}	5.67 ^{aA}	6.08 ^{aA}
6 layers	5.75 ^{aA}	5.88 ^{aA}	5.99 ^{aA}	5.98 ^{aA}	6.10 ^{aA}	5.83 ^{aA}
SEM						
Wrapped		0.1603			0.1664	
Storage period		0.1599			0.1719	
Wrapped × storage period		0.2261			0.2431	

CFU, colony forming units; SEM, standard error of the mean.

^{a,b} Mean with different superscript within a column differ at $p < 0.05$.

^{A-C} Mean with different superscript within a row differ at $p < 0.05$.

age, whereas the *Clostridium* and LAB count was 7.00 and 4.39 log CFU/g, respectively.

When the silos were opened, an absence of *Salmonella* sp. and *Listeria* sp. was noted for the analyzed samples. These results differed from those obtained by Schocken-Iturrino et al [26], who observed the presence of *Listeria* sp. in 65.6% of the samples of Tifton 85 bermudagrass silage at the opening of the silos. The development of *Salmonella* sp. and *Listeria* sp. is directly linked to the pH of the haylage, inhibiting the growth of *Listeria* sp. at a pH close to 5.2 [26] and growth of *Salmonella* sp. at a pH close to 7.0 [27]. The development of these deteriorating and pathogenic microorganisms in haylages adversely affects the physico-chemical quality of the roughage in addition to having a detrimental effect on animal health and well-being, while also interfering with the quality of milk

produced by the animals fed with these contaminated haylages.

The genera of the fungi found in the haylages were *Penicillium*, *Fusarium*, *Aspergillus*, *Rhizopus*, and *Bipolaris*, and the first two showed a higher occurrence in most haylages at different storage times (Figures 1, 2). Similar results were obtained by [26], who quantified the fungal population in silages of Tifton 85 bermudagrass at the opening of the silos after 80 days of ensilage and found a predominance of the genera *Penicillium* and *Fusarium*.

By evaluating the presence of fungi in the haylages with four layers of wrapping, a higher occurrence of fungi and yeasts in the haylages was observed after 60 days of storage, which may be associated with the high pH recorded in this period (Figure 1). At the silo openings at 30 days, a larger population

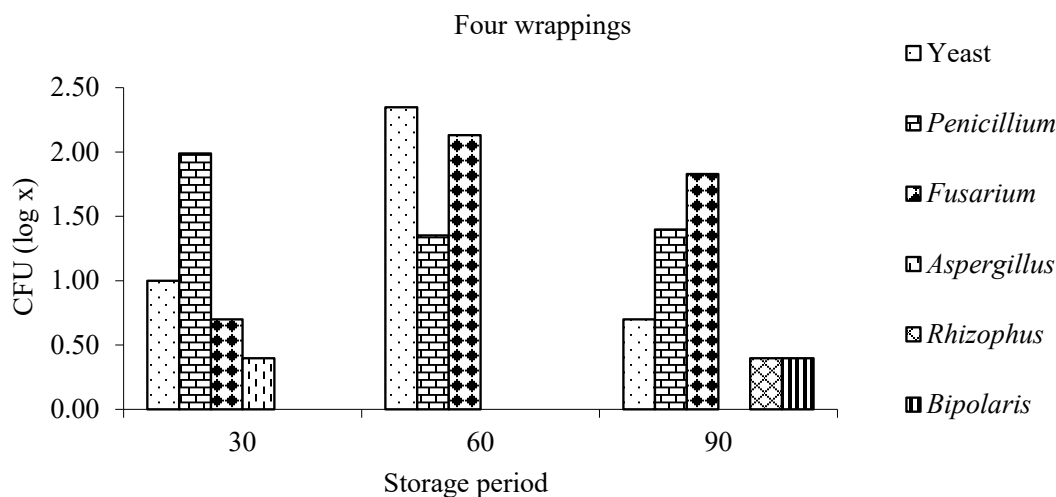


Figure 1. Yeast and fungal genera after opening at 30, 60, and 90 days of anaerobic fermentation of Tifton 85 bermudagrass haylage wrapped with four layers of polyethylene film.

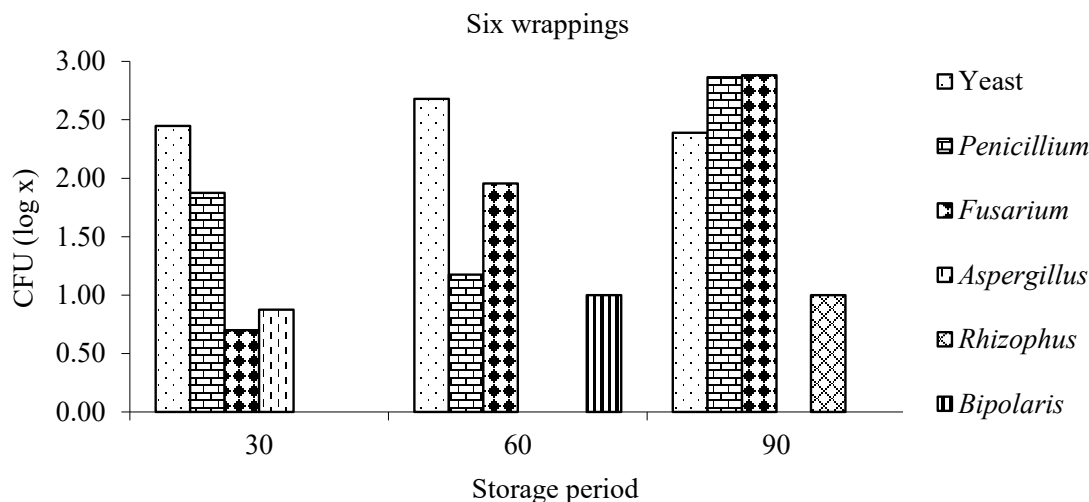


Figure 2. Yeast and fungus genera after opening at 30, 60, and 90 days of anaerobic fermentation of Tifton 85 bermudagrass haylage wrapped with six layers of polyethylene film.

of *Penicillium* fungi was observed, and at 60 and 90 days, the *Fusarium* genus was more frequently observed.

In the haylages with six layers of wrapping, a higher yeast population was observed at 30 and 60 days of storage, and a higher fungi population was observed at 90 days of storage. The largest population of *Penicillium* fungi occurred at 30 days, and the largest population of *Fusarium* occurred at 60 and 90 days of ensilage (Figure 2).

Pathogenic genera such as *Aspergillus*, *Fusarium*, and *Penicillium* are the most commonly found in silages [28] and are dominant in their capacity to produce toxins, which can lead to damage to the health of animals when ingested and to the health of people when handling roughage food, in addition to causing changes in the chemical composition of the silages

[29].

Although of Tifton 85 bermudagrass showed fungal development, mycotoxin levels in bermudagrass and haylage at 30, 60, and 90 days of storage are below the quantification limit of the methods used to analyze fumonisins (125 µg/kg), OTA (2.5 µg/kg), and ZEA (20 µg/kg).

Acetic acid levels differed ($p < 0.05$) among the storage periods and wrapping layers (Table 4), and the acid values in the haylages with four layers of wrapping at 60 days of storage exceeded the limit of 8.00 g/kg DM which, according to McDonald et al [1], is the reference for classification of silages as "good quality". High levels of acetic acid occur due to the presence of heterolactic bacteria and indicate undesirable changes during fermentation, causing a reduction in silage consump-

Table 4. Concentration of organic acids (g/kg MS) in Tifton 85 bermudagrass haylage wrapped with different layers of polyethylene film, at 30, 60, and 90 days of storage

Items	30 days			60 days			90 days		
	Acetic			Propionic					
4 layers	4.85 ^{ab}	9.80 ^{aA}	6.12 ^{ab}	0.72 ^{aA}	0.48 ^{ab}	0.70 ^{aA}			
6 layers	5.23 ^{aA}	5.49 ^{ba}	4.36 ^{aA}	0.39 ^{ba}	0.55 ^{aA}	0.48 ^{ba}			
SEM									
Wrapped		0.5995			0.0335				
Storage period		0.6929			0.0408				
Wrapped × storage period		0.9800			0.0577				
4 layers	0.66 ^{ab}	0.71 ^{aAB}	0.85 ^{aA}	17.37 ^{aA}	17.26 ^{aA}	12.86 ^{aA}			
6 layers	0.61 ^{aA}	0.73 ^{aA}	0.67 ^{ba}	19.85 ^{aA}	15.03 ^{ab}	9.33 ^{aC}			
SEM									
Wrapped		0.0398			1.1219				
Storage period		0.0414			1.1802				
Wrapped × storage period		0.0585			1.6690				

SEM, standard error of the mean.

^{a,b} Mean with different superscript within a column differ at $p < 0.05$.

^{A-C} Mean with different superscript within a row differ at $p < 0.05$.

tion by the animals. Results superior to those observed in this experiment were previously reported by Neres et al [15], who obtained mean acetic acid values of 42.38 g/kg DM in Tifton 85 bermudagrass haylage at 30 days of storage.

For the concentrations of propionic acid, interactions among the storage periods and the wrapping layers ($p < 0.05$) were observed, with content variation from 0.39 to 0.72 g/kg DM. Coblentz et al [3], observed propionic acid values of 1.1 and 1.4 g/kg DM, in haylage alfalfa silages wrapped with stretch film with and without oxygen barrier, respectively. According to Roth et al [30], the presence of propionic acid above the established limit (5.00 g/kg DM) represents the degradation of lactic acid by butyric bacteria, a situation totally discounted in the present work.

The levels of butyric acid were higher ($p > 0.05$) in haylage with four layers of wrapping at 90 days of storage, but all values were lower than 1.0 g/kg DM, which characterizes silages with desirable fermentation [1]. The large *Clostridium* population observed during the fermentation process resulted in low butyric acid production, most likely because the bacteria growth were probably found in the stationary state, when the acid production reactions are still low. It is possible that the evaluation at 120 days of storage would present a greater production of butyric acid.

In roughages with six layers of wrapping, the lactic acid content decreased with an increase in the storage period ($p > 0.05$). The levels of lactic acid observed in the haylages were below the level considered satisfactory (above 50 g/kg DM) according to McDonald et al [1], which may mean that prolonging the storage period hampered the development of homofermentative lactic acid bacteria and that high pH values can be attributed to such low lactic acid production. The values of lactic acid were not affected ($p > 0.05$) by the number of wrapping layers.

Tifton 85 bermudagrass haylage wrapped with four and six layers presented adequate fermentation and microbiological characteristics in the evaluated periods. New studies should be developed with the aim of minimizing the incidence of microorganisms in the haylage to maximize the desired fermentations and to obtain more stable products and better nutritional quality.

CONFLICT OF INTEREST

We certify that there is no conflict of interest with any financial organization regarding the material discussed in the manuscript.

ACKNOWLEDGMENTS

The authors are thankful to the Brazilian National Council for Scientific and Technological Development (CNPq), for

the financial support for this research project (Process No. 471834/2013-0).

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